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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

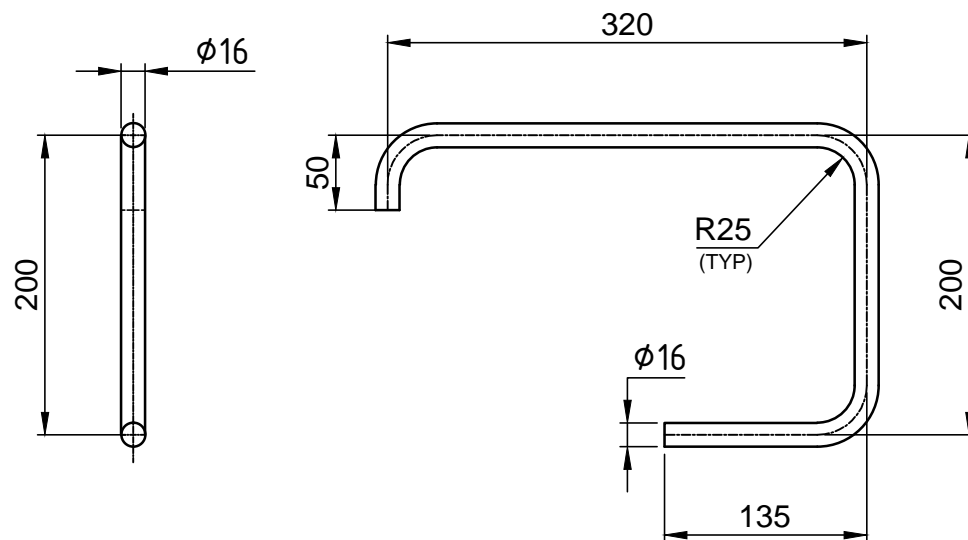
QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.


WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS:

PROTO



NOTE:-
REMOVE SHARP EDGES

N6	0.8			C100108016				HANDLE				Ø16x665									
N7	1.6			SL.No.	QTY	PART / STOCK No.				DESCRIPTION				SIZE				COMPANY STD./I.S	Wt. (Kg)		
N8	3.2																	MATERIAL			
N9	6.3									PRODUCT	1400 HP DIESEL ELECTRIC MULTIPLE UNIT										
N10	12.5									REF DRG											
N11	25									MATERIAL	IS:2062-42W										
N12	50									HEAT TREAT.		APPD	KR Krishna Raju				12/11/2014				
										SURFACE TREAT.		REVD	Mithun S				12/11/2014				
										TITLE		CHKD	Mithun S				12/11/2014				
												DRWN	M.D.Afroze				12/11/2014				
												SCALE			SHEET	Wt.(Kg)					
												1:5			1 OF 1	0					
GRADE No.	VALUE	SYMBOL										HANDLE				DRG No.		ALT			
																92840129		0			
SURFACE ROUGHNESS			ALT.NO.	ECN NO/CHANGES			DATE	BY	CHKD	APPD	 BEML LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>										